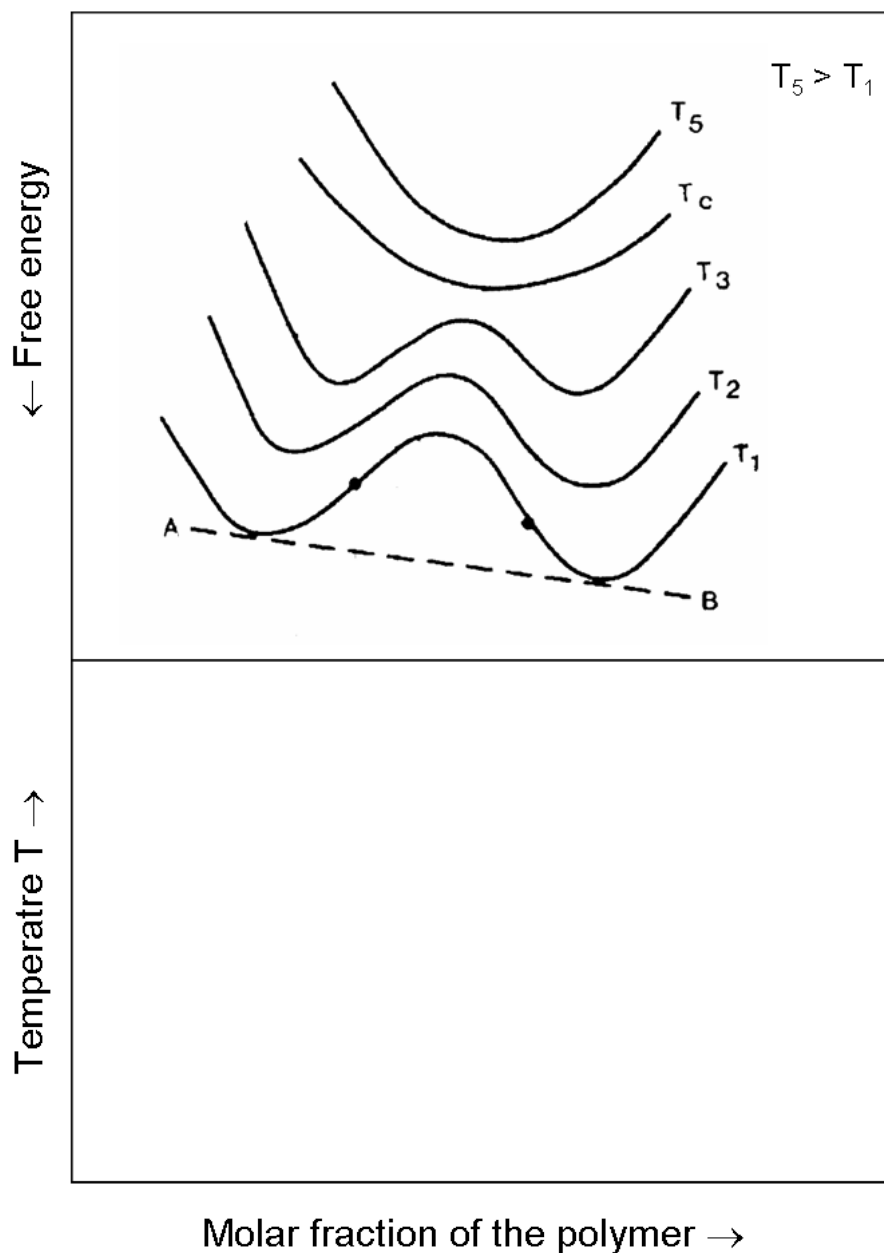


**Exercises 3:** Concentrated Solution and Phase Behavior

**3.1:** The upper part in the following diagram shows a plot of the free-energy of mixing as a function of the concentration for a given polymer-solvent system.

- Construct a phase diagram for the given polymer-solvent system from the curves of the free energy of mixing at different temperatures
- Does this polymer show a lower critical solution temperature (LCST) or an upper critical solution temperature (UCST) in the given solvent?



**3.2:** The following relationship can be obtained between the critical temperature  $T_c$  for phase separation and the degree of polymerization  $n$  (Flory-Krigbaum-Equation)

$$\frac{1}{T_c} = \frac{1}{\theta} \left[ 1 + \frac{1}{\Psi} \left( \frac{1}{\sqrt{n}} + \frac{1}{2n} \right) \right]$$

The following critical temperatures were obtained for polyisobutylene  $[-\text{CH}_2 - \text{C}(\text{CH}_3)_2-]_n$ ,  $M = 56 \text{ g/mol}$ , in diisobutylketone:

$M [\text{g} \cdot \text{mol}^{-1}]$	22700	285000	6000000
$T_c [^\circ\text{C}]$	18.2	45.9	56.2

Calculate  $\Theta$ ,  $\psi$  and  $\chi$  at 298K for polyisobutylene in diisobutylketone.

Use:  $\frac{1}{2} - \chi = \psi \left( 1 - \frac{\Theta}{T} \right)$  to calculate  $\chi$

**3.3:**

**(a)** The Flory-Huggins theory may be extended to a binary mixture of different polymers, i.e., an A/B blend. The resulting free energy of mixing can be written as

$$\Delta G_m = kT \left\{ \left( \phi_A / N_A \right) \ln \phi_A + \left( \phi_B / N_B \right) \ln \phi_B + \chi \phi_A \phi_B \right\}$$

where  $N_A$  and  $N_B$  are the respective degrees of polymerization. Find the critical point ( $\chi_c$  and  $\phi_c$ ) in terms of  $N_A$  and  $N_B$ . Show that your results reduce to the solution case when  $N_B \rightarrow 1$ . Compare the solution and symmetric blend (i.e.  $N_A = N_B$ ) results in the limit of infinite molecular weight; what is the crucial difference?

**(b)** If you have a blend of polystyrene and polybutadiene, at what critical temperature would you expect to find a homogeneously mixed system for all polymer fractions if the molecular weight of the PS is  $10^5 \text{ g/mol}$  and PB is  $10^4 \text{ g/mol}$ .

$M_{\text{mon}}(\text{PS}) = 104 \text{ g/mol}$ ,  $M_{\text{mon}}(\text{PB}) = 52 \text{ g/mol}$ .

As we discussed a way to calculate is to use the Hildebrand approach:

$$\chi = \frac{v_0}{k_B T} (\delta_1 - \delta_2)^2$$

For this system take:  $v_0 = 100 \text{ \AA}^3$ ,  $\delta_{\text{PS}} = 1.87 \times 10^4 \text{ J}^{1/2} \text{ m}^{-3/2}$ , and  $\delta_{\text{PB}} = 1.62 \times 10^4 \text{ J}^{1/2} \text{ m}^{-3/2}$